

Curing times

FIS EM Plus Temperature in anchoring base [°C]	Maximum processing time t_{work} [min.]	Minimum curing time ¹⁾ t_{cure} [hrs.]
-5 – 0	240	200
> 0 – +5	150	90
> +5 – +10	120	40
> -10 – +20	30	18
> +20 – +30	14	10
> +30 – +40	7	5

1) In wet concrete or water filled holes the curing times must be doubled.